Thermocouple Color Codes & Conductor Combinations											HUNDREDS OF THERMOCOUPLES AND THOUSANDS OF FEE
Industrial Heaters, Sensors & Controls  117 East Adam Street • PO Box 48 Ph 502-222-1402 LaGrange, KY 40031 Free 800-626-2142 www.proheatinc.com Fax 502-222-0714					AMERICAN to ANSI T/C	AMERICAN to ANSI EXTENSION	BRITISH to BS 1843	GERMAN to DIN 43714	JAPANESE to JIS C 1610-1981	FRENCH to NF C 42-323	THOUSANDS OF FEET OF WIRE IN STOCK.
CODE	+ LEG	- LEG	CONTINUOUS	SHORT TERM							
K	NICKEL-CHROMIUM	NICKEL-ALUMINUM (slightly magnetic)	32 to +2012	-292 to +2462	+3	+	+	+2	+	+	Wide range and most commonly used. ANSI/MC96.1 Type "K" replaced circular 561
V	COPPER	COPPER-NICKEL					+3		+3	+3	Color coded for use as a compensating cable for Type "K" thermocouples. This compensating cable can also be used for Type "T" thermocouples.
T	COPPER	COPPER-NICKEL	-301 to -572	-482 to +752	+	+3	+3	+2	+	+	Many low temperature and cryogenic applications. Suitable for use in a mildly oxidizing or reducing atmosphere as an unprotected thermocouple sensor.
J	IRON (magnetic)	COPPER-NICKEL	+68 to +1292	-292 to +1382	+3	+1	+	+2	+	+2	Commonly used in the plastics molding industry. NB Iron rusts at low and oxidizes at high temperatures.
Ε	NICKEL-CHROMIUM	COPPER-NICKEL	32 to +1472	-	+2	+	+2	+2	+	+	Highest thermal EMF output change per degree F. Suitable for use in a vacuum or mildly oxidizing or reducing atmosphere as an unprotected sensor.
N	NICKEL-CHROMIUM SILICON	NICKEL-SILICON MAGNESIUM	32 to +2012	-454 to +2372	+2	+	+2				This combination shows good promise as an alternative to Type "K". Appears to be more stable and longer lived.
R	PLATINUM- 13% RHODIUM	PLATINUM	32 to +1600	-58 to +3092		+3	+3	+	+3	+3	Used for high temperature applications. Has a high resistance to oxidation and corrosion. Easily contaminated and normally requires protection.
S	PLATINUM- 10% RHODIUM	PLATINUM	32 to +2822	-58 to +3092		+3	+3	+2	+3	+3	See Type "R" above.
В	PLATINUM- 30% RHODIUM	PLATINUM 6% RHODIUM	+212 to +2912	+122 to +3182		+3		+0	+2		See Type "R" above. Commonly used in the glass industry.
U	COPPER	COPPER- LOW VALUE NICKEL				+2	+3	+2	+2	+3	This is a compensating cable only and is used wit Types "R" and "S" measuring thermocouple sensors.